

Shp Monday July 11

Work Order ID 71620

Thursday, July 07, 2011 9:06:44 AM



Page 1

Item ID: D412-698-027

Accept



Setup Start



Revision ID:

Stop



Item Name: Bracket Assembly, LH (Aluminum Doors)

Start Date: 7/7/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/11/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *W* Date:

Tooling: Date:

Stop



QC: Date:

SPC (Y/N): Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9484

B

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PIP D412-698-027/ DSI9484

CHG002

CHG002-7 Marc B 11.07.11 PER ECU 11-604

Substly

OK for CL 11/07/11

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

FB 11/07/13

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Substly

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Page 2

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Run Start

Approvals: Process Plan: Date: Tooling: Date:

Stop

QC: Date: SPC (Y/N): Date:

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| Packaging | Memo Identify and pack for shipping as per PPP D412-698-027/ DSI 9484 Location: PPP rev: <i>draft</i> | 0.00 | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| QC | | | | | | | | | |
| Quality Control | Memo | 0.00 | | | | | | | |

Sent to DND
FOR TRIAL FIT

CK 11/07/15

ME

11-07-14

Picklist Print

Thursday, July 07, 2011 9:06:41 AM

Page 1

Work Order ID: 71620

Parent Item: D412-698-027

Parent Item Name: Bracket Assembly, LH (Aluminum Doors)

Start Date: 7/7/2011

Required Date: 7/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: new issue DD 09.11.30 verified by:EC
11.03.31 AS PER ECN11-531 verified by:EC

IPP Rev:B

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D3199-3 | | Manufactured | No | | | 110 | Each | 2.0000 | 1 | 1 | | | |



Bracket, Fwd LH

USE Key PL 1

Location

ST236B

Loc Qty

2

Loc Code

2

69571
71620



fb 11/07/13

71618
71788